



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-616-015
Job Sheet 202275



Part No: D350-616-015

Job Qty: 2 pcs

Part Name: Deck Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/19

Job Tracking No:

Due Date: 11/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H IPP Rev:C Removed Manufacturing 05-12-05 JLM IPP Rev:D Add D3494-1 05-12-05 JLM IPP rev E added parts per NCR 08-041 08.04.30 EC verified by: DD IPP Rev:F 08-12-10 rev.E as per dwg DD verified by:ec IPP REV:G 13.04.03 PER IIN REV:F DD VERF:JLM IPP REV:H 13.05.21 AS PER DWG REV.G DD VERF:JLM IPP REV:H 16.04.19 NOW @ CHG005 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	11/18/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	DAS	
							Packaging 1 - 4	74	
							Packaging 1 - 5	9-89	DEC 11 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	OCT 24 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S239694



Part: D350-616-015

Job No: 202275

Serial No/Batch: S239694

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-10 Issue 3, FAA STC SR004051

				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	2 pcs	11/18/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	2 pcs	11/18/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	11/18/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	11/18/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

12
DEC 12 2019
DAS
78
9-89

DAS
78
9-89
12
DEC 12 2019

DAS
21
9-89
DEC 12 2019
DAS
21
9-89
DEC 12 2019

Part Op 120 - (QC4- 100% Inspect kits for completeness)

FG014

Descriptions: 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

013017

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2344	Deck Plate Aft	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229100
D2348	Wearplate (Key Way)	8 pcs (4 ea)	110-Packaging 1 - Pick Kit	5224631
D2353	Stiffener	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229187
D2364	Deck Plate Fwd	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229102
D2365	Wearplate Pip Pin	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5220010
D2369-1	Locator Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228989
D2369-3	Locator Plate	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229058
D4780-041	Fwd Cover Mounting Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228937
D5387-041	Aft Cover Mounting Bracket Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228937
D5388-1	Stub Cover	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229093
MS20426AD4-5	Rivet	50 Ea (25 ea)	110-Packaging 1 - Pick Kit	5216234
MS20426AD4-6	Rivet	50 Ea (25 ea)	110-Packaging 1 - Pick Kit	5216272
MS20426AD5-7	Rivet	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	8153848
MS20426AD5-8	Rivet	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	8176468
MS20601-AD4W2	Rivet	30 Ea (15 ea)	110-Packaging 1 - Pick Kit	5228472
MS20601-AD4W3	Rivet	60 Ea (30 ea)	110-Packaging 1 - Pick Kit	5225172
MS21042L3	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5218152
MS24693-C273	Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231281
MS24693-C48	Screw	44 Ea (22 ea)	110-Packaging 1 - Pick Kit	5227174
MS35207-263	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5135803
NAS1149D0363J	Washer	26 Ea (13 ea)	110-Packaging 1 - Pick Kit	5228336

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D2344	2	3	0
	D2348	8	16	0
	D2353	2	4	0
	D2364	2	10	0
	D2365	4	61	0
	D2369-1	2	1	0
	D2369-3	2	2	0
	D4780-041	2	10	0
	D5387-041	2	10	0
	D5388-1	2	2	0
	MS20426AD4-5	50	1,460	0
	MS20426AD4-6	50	833	0
	MS20426AD5-7	12	595	0
	MS20426AD5-8	12	1,644	0
	MS20601-AD4W2	30	90	0
	MS20601-AD4W3	60	303	0
	MS21042L3	12	2,767	0
	MS24693-C273	12	145	0
	MS24693-C48	44	75	0
	MS35207-263	16	155	0
	NAS1149D0363J	26	887	0

Part Specifications

Specifications could not be found.

Plex 10/23/19 1:23 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:			